

EDGE METALS



Houston Plant **PRODUCT CATALOG**

www.acm-metals.com

Houston Plant
EDGE METALS CATALOG

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SHERWIN-WILLIAMS®
Coil Coatings

We reserve the right to change the content of product offerings at any time. Please consult the online catalog at www.acm-metals.com for the most update product offering.

Contact Information:

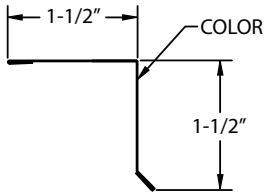
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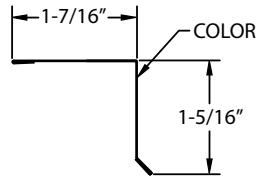
Drip Edge / Eave	Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
	GDE01515 - -	Galv. 1-1/2 x 1-1/2 Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	2500
	GDE01515ML	Galv. 1-1/2 x 1-1/2 Premium Eave	Mill	30 ga	10'	25	2500
	GDE21515ML	Galv. 1-1/2 x 1-1/2 Econ. Roof Edge	Mill	32 ga	10'	25	2500
	GDE2622ML	Galv. 2 x 2 Eave	Mill	26 ga	10'	25	1500
	GDE2624ML	Galv. 2 x 4 Press Brake Eave	Mill	26 ga	10'	25	1500
	GDE2633ML	Galv. 3 x 3 Press Brake Eave	Mill	26 ga	10'	25	1500
	GDE2644ML	Galv. 4 x 4 Press Brake Eave	Mill	26 ga	10'	25	1500
	GDE824 - -	Galv. 2 x 4 Eave	AL, BK, RB, TB, WH	28 ga	10'	10	400
	GDE824ML	Galv. 2 x 4 Eave	Mill	28 ga	10'	10	400
	GDE2844ML	Galv. 4 x 4 Press Brake Eave	Mill	28 ga	10'	25	1500
	GDE2845ML	Galv. 4-1/2 x 4-1/2 Press Brake Eave	Mill	28 ga	10'	25	1500
	GDE3012 - -	Galv. 1 x 2 Eave	TB, WH	30 ga	10'	25	2500
	GDE3022 - -	Galv. 2 x 2 Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	1500
	GDE3022ML	Galv. 2 x 2 Standard Roof Edge	Mill	30 ga	10'	25	1500
	GDE3035ML	Galv. 3-1/2 x 3-1/2 Drip Edge	Mill	30 ga	10'	25	1500
	GDE3212ML	Galv. 1 x 2 x 10' Econ. Roof Edge	Mill	32 ga	10'	25	2500
	GDE61515ML	Galv. 1-1/2 x 1-1/2 Eave	Mill	26 ga	10'	25	2500
	GDEW3012 - -	Galv. 1 x 2 Woodgrain Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	2500
	GDEW3015 - -	Galv. 1-1/2 Econ. Woodgrain Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10	25	2500
	GDEW3022 - -	Galv. 2 x 2 Woodgrain Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	1500
	GDEW3P15 - -	Galv. 1-1/2 x 1-1/2 Woodgrain Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	2500
	GEE112 - -	Galv. 1-1/2 Econ. Eave	AL, BK, BR, TN, TB, WH	30 ga	10'	25	2500



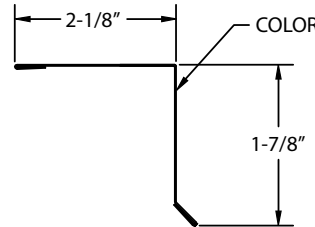
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GDE61515ML



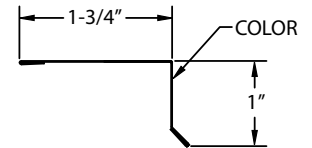
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GDE21515ML



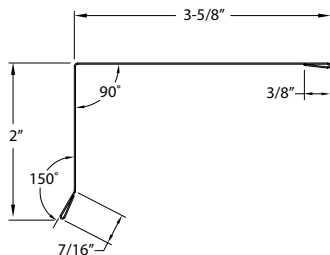
GDE2622ML,
GDEW3022, GDE3022 - -



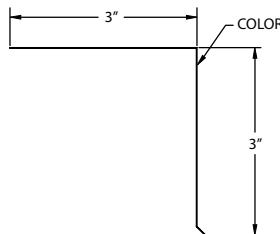
GDEW3012 - -,
GDE3212ML, GDE3012 - -



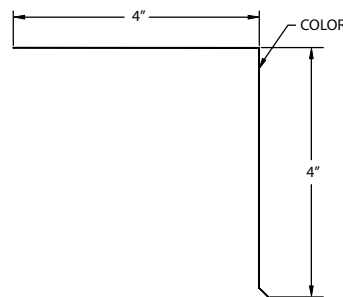
GDE824



GDE2633ML



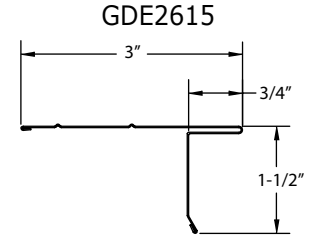
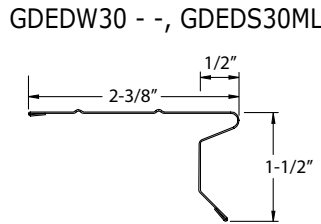
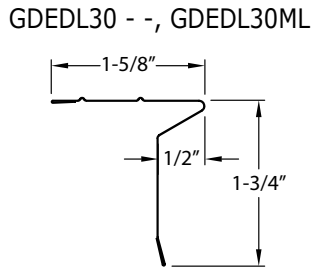
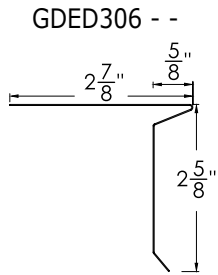
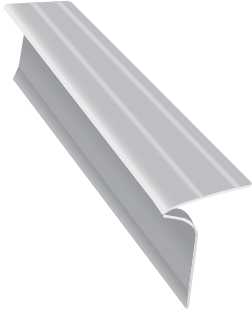
GDE2644ML,
GDE2844ML



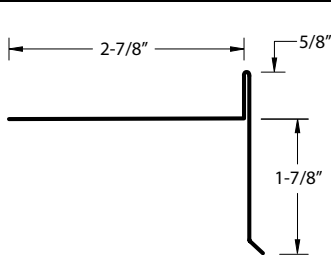
Edge Metal Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	TERRA BRONZE	TB
BLACK	BK	TAN	TN	WHITE	WH
BROWN	BR				

Drip Edge/Eave cont.	Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
	GDE2615 - -	Galv. 1-1/2" Closed Face w/2-7/8" Back DE	BK, RB, TB, WH	26 ga	10'	20	480
	GDED306 - -	Galv. 6" DL Eave	AL, BK, BR, TN, TB, WH	30 ga	10'	25	1500
	GDEDL30 - -	Galv. DL Long Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	1500
	GDEDL30ML	Galv. DL Long Premium Eave	Mill	30 ga	10'	25	1500
	GDEDLW30 - -	Galv. DL Long Woodgrain Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	1500
	GDEDS30 - -	Galv. DL Short Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	1500
	GDEDS30ML	Galv. DL Short Eave	Mill	30 ga	10'	25	1500
	GDEDW30 - -	Galv. DL Short Woodgrain Eave	AL, BK, BR, LG, TN, TB, WH	30 ga	10'	25	1500



T Rake Edge

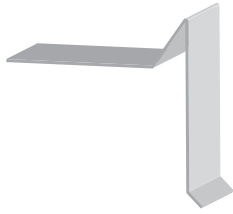


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
GTRE175--	Galvanized 1-7/8" Face with 2-7/8" Back DE	BK, RB, TB, WH	28 ga	10'	10	35
<i>Can be used with F-Wave™ or Asphalt Shingles</i>						

Edge Metal Colors:

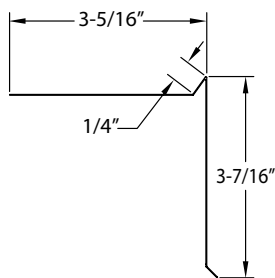
COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	TERRA BRONZE	TB
BLACK	BK	TAN	TN	WHITE	WH
BROWN	BR				

Gravel Guard

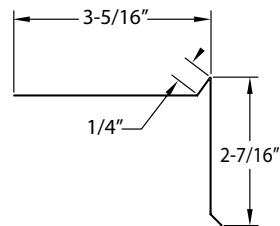


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GGGM306ML	Galv. 6" Single Ply Gravel Guard	Mill	30 ga	10'	25	1500
GGGM287ML	Galv. 7" Single Ply Gravel Guard	Mill	28 ga	10'	25	1500
GGGM288ML	Galv. 8" Single Ply Gravel Guard	Mill	28 ga	10'	25	1500
GGGM266ML	Galv. 6" Single Ply Gravel Guard	Mill	26 ga	10'	25	1500
GGGS305ML	Galv. 5" Std. Gravel Guard	Mill	30 ga	10'	25	1500
GGGS306ML	Galv. 6" Std. Gravel Guard	Mill	30 ga	10'	25	1500
GGGS287ML	Galv. 7" Std. Gravel Guard	Mill	28 ga	10'	25	1500
GGGS288ML	Galv. 8" Std. Gravel Guard	Mill	28 ga	10'	25	1500
GGGS268ML	Galv. 8" Std. Gravel Guard	Mill	26 ga	10'	25	1500

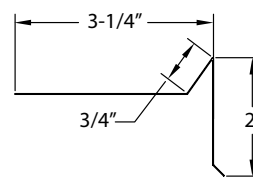
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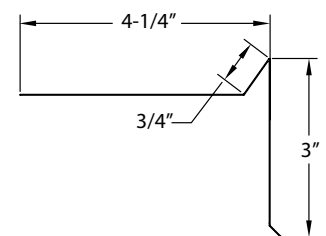
GGGM306ML, GGGM266ML



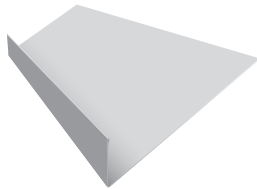
GGGS306ML



GGGS288ML, GGGS268ML

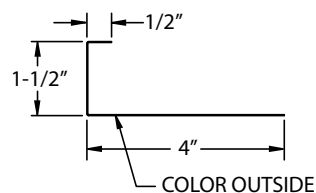


Rain Diverter

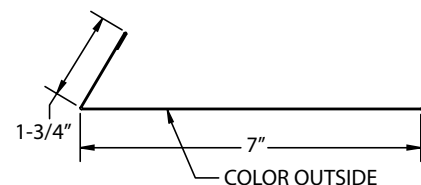


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GRD824ML	Galv. 2 x 4 Rain Diverter	Mill	28 ga	10'	25	500
GRD710ML	Galv. 7" Rain Diverter	Mill	26 ga	10'	25	500

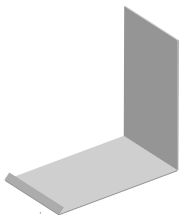
GRD824ML



GRD710ML



J-Flashing

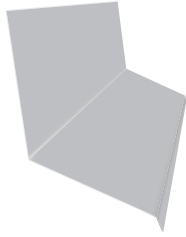


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GJF30445 - -	Galv. 4 x 4-1/2 x 1/2 J-Flashing	BK, BR, TB	30 ga	10'	20	500
GJF30445ML	Galv. 4 x 4-1/2 x 1/2 J-Flashing	Mill	30 ga	10'	20	500
GJF30655ML	Galv. 6 x 5-1/2 x 1/2 J-Flashing	Mill	30 ga	10'	20	500
GJF30665ML	Galv. 6 x 6-1/2 x 1/2 J-Flashing	Mill	30 ga	10'	20	500
GJF306115M	Galv. 6 x 11-1/2 x 1/2 J-Flashing	Mill	30 ga	10'	20	500
GJF28445ML	Galv. 4 x 4-1/2 x 1/2 J-Flashing	Mill	28 ga	10'	20	500
GJF86555ML	Galv. 6 x 5-1/2 x 1/2 J-Flashing	Mill	28 ga	10'	20	500
GJF28665ML	Galv. 6 x 6-1/2 x 1/2 J-Flashing	Mill	28 ga	10'	20	500

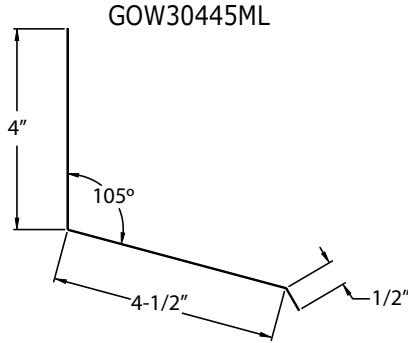
Edge Metal Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	BROWN	BR	TERRA BRONZE	TB

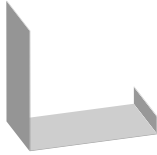
Open Wall Flashing



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GOW28445ML	Galv. 4 x 4-1/2 x 1/2 Open Wall Flashing	Mill	28 ga	10'	20	500
GOW3044ML	Galv. 4 x 4 x 1/2 Open Wall Flashing	Mill	30 ga	10'	20	500
GOW30445 - -	Galv. 4 x 4-1/2 x 1/2 Open Wall Flashing	BK, BR, TB	30 ga	10'	20	500
GOW30445ML	Galv. 4 x 4-1/2 x 1/2 Open Wall Flashing	Mill	30 ga	10'	20	500



Saddle Flashing



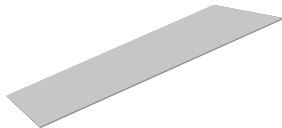
Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box
GTSF26618	Galv. 18" Saddle Flashing	Mill	26 ga	10'	1

T-Bar



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box
ATB10	Aluminum 10' T-Bar	Mill	0.050	10'	16

Flat Sheets



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Pieces/ Pallet
GFS28410ML	Galv. 48" x 10' Flat Sheet	Mill	28 ga	10'		100
GFS26410ML	Galv. 48" x 10' Flat Sheet	Mill	26 ga	10'		100
GFS24410ML	Galv. 48" x 10' Flat Sheet	Mill	24 ga	10'		100
GFS22410ML	Galv. 48" x 10' Flat Sheet	Mill	22 ga	10'		100
BFS26410	Bond. 48" x 10' Paint Grip	Bond	26 ga	10'		100
BFS24410	Bond. 48" x 10' Paint Grip	Bond	24 ga	10'		100
CFS3610	Copper 36" x 10' Flat Sheet	Copper	16 oz	10'	Order by the pc.	65

Edge Metal Colors:

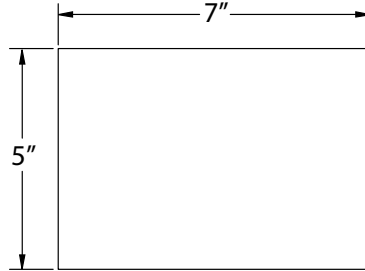
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BLACK	BK	BROWN	BR	TERRA BRONZE	TB

Flat Shingles

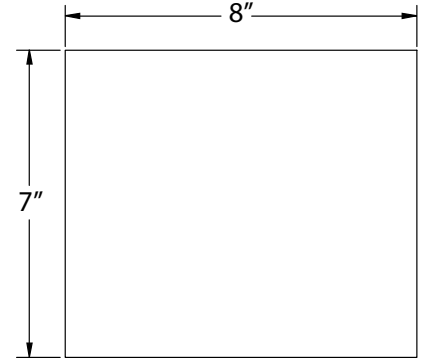
Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle
GSF57ML	Galv. 5 x 7 Flat Shingle	Mill	30 ga	8"	100
GSF127ML	Galv. 7 x 12 Flat Shingle	Mill	30 ga	12"	100
GSF87 - -	Galv. 8 x 7 Flat Shingle	BK, RB, TB	30 ga	8"	100
GSF87ML	Galv. 8 x 7 Flat Shingle	Mill	30 ga	8"	100
GSF88 - -	Galv. 8 x 8 Flat Shingle	BK, RB, TB	30 ga	8"	100
GSF88ML	Galv. 8 x 8 Flat Shingle	Mill	30 ga	8"	100
GSF0912 - -	Galv. 9 x 12 Flat Shingle	BK, RB, TB	30 ga	12"	100



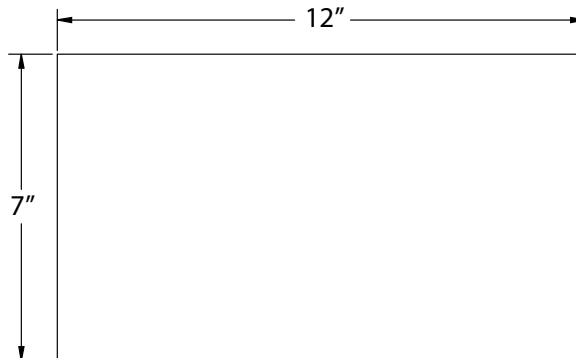
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GSF87ML, GSF87 - -



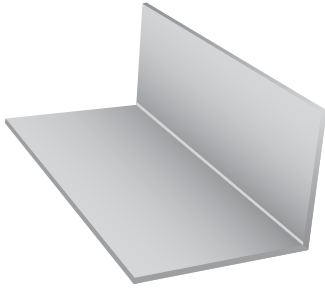
GSF127ML



Edge Metal Colors:

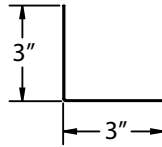
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Base Flashing

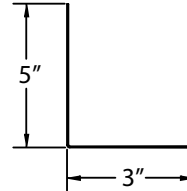


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GBF30933	Galv. 3 x 3 Base Flashing 90°	Mill	30 ga	10'	25	1500
GBF30935	Galv. 3 x 5 Base Flashing 90°	Mill	30 ga	10'	25	1500
GBF30944	Galv. 4 x 4 Base Flashing 90°	Mill	30 ga	10'	25	1500
GBF30945	Galv. 4 x 5 Base Flashing 90°	Mill	30 ga	10'	25	1500
GBF30955	Galv. 5 x 5 Base Flashing 90°	Mill	30 ga	10'	25	1500
GBF30957	Galv. 5 x 7 Base Flashing 90°	Mill	30 ga	10'	25	1500
GBF30966	Galv. 6 x 6 Base Flashing 90°	Mill	30 ga	10'	25	1500
GBF28933	Galv. 3 x 3 Base Flashing 90°	Mill	28 ga	10'	25	1500
GBF28935	Galv. 3 x 5 Base Flashing 90°	Mill	28 ga	10'	25	1500
GBF28944	Galv. 4 x 4 Base Flashing 90°	Mill	28 ga	10'	25	1500
GBF28966	Galv. 6 x 6 Base Flashing 90°	Mill	28 ga	10'	25	1500
GBF26935	Galv. 3 x 5 Base Flashing 90°	Mill	26 ga	10'	25	1500
GBF26944	Galv. 4 x 4 Base Flashing 90°	Mill	26 ga	10'	25	1500
GBF26966	Galv. 6 x 6 Base Flashing 90°	Mill	26 ga	10'	25	1500
GBF26988	Galv. 8 x 8 Base Flashing 90°	Mill	26 ga	10'	25	1500

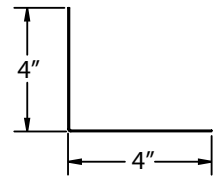
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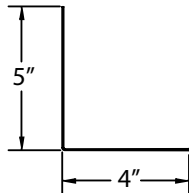
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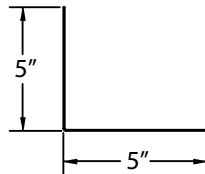
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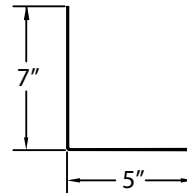
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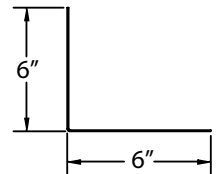
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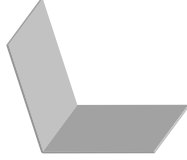


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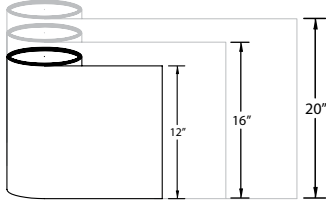
GBF30966, GBF28966, GBF26966



**Pre-Bent
Step Flashing**


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Bundle
GPSF88ML	Galv. 4 x 4 x 8 Pre-Bent Step Flashing	Mill	30 ga	8"	100
GPSF4610ML	Galv. 4 x 6 x 10 Pre-Bent Step Flashing	Mill	30 ga	10"	100
GPSF5512ML	Galv. 5 x 5 x 12 Pre-Bent Step Flashing	Mill	30 ga	12"	100
GPSF6610ML	Galv. 6 x 6 x 10 Pre-Bent Step Flashing	Mill	30 ga	10"	100
CPSF88	Copper 4 x 4 x 8	Copper	16 oz	8"	Order by the pc.

Roll Valley



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Pallet
GRV4ML	Galv. 4" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV6ML	Galv. 6" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV8ML	Galv. 8" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV30105ML	Galv. 10" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV30125ML	Galv. 12" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV30165ML	Galv. 16" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV18ML	Galv. 18" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV2025ML	Galv. 20" x 25' Std Ga Roll Valley	Mill	30 ga	25'	30
GRV30205 - -	Galv. 20" x 50' Std Ga Roll Valley	BK, BR, TB	30 ga	50'	30
GRV20ML	Galv. 20" x 50' Econ. Roll Valley	Mill	30 ga	50'	25
GRV30245ML	Galv. 24" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV30365ML	Galv. 36" x 50' Std Ga Roll Valley	Mill	30 ga	50'	30
GRV26205ML	Galv. 20" x 50' Std Ga Roll Valley	Mill	26 ga	50'	25
GRV26245ML	Galv. 24" x 50' Std Ga Roll Valley	Mill	26 ga	50'	25
CRV120	Copper 20" x 60' Roll Valley 100 lb	Copper	16 oz	60'	Order by the pc.

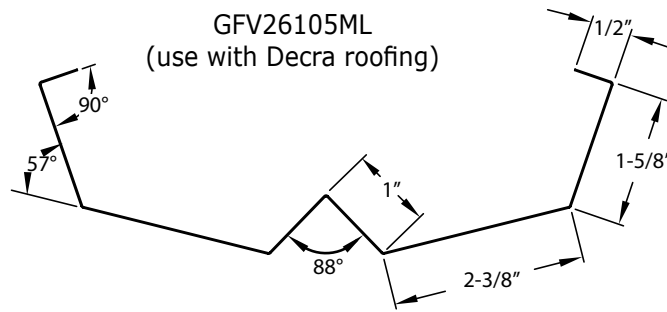
Edge Metal Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	BROWN	BR	TERRA BRONZE	TB

W-Valley



Part #	Description	Colors	Nom. Gauge Thickness	Piece Length	Pieces/Box
GFV26105ML	Galv. 10-1/2" W-Valley (use with Decra Roofing)	Mill	26 ga	10'	Order by the pc.
GTV3C624ML	Galv. 24" 3-Crown Tile Valley	Mill	26 ga	10'	10
GWV20 - -	Galv. 20" W-Valley	BK, TB	30 ga	10'	Order by the pc.
GWV20ML	Galv. 20" W-Valley	Mill	30 ga	10'	Order by the pc.
GWV2620 - -	Galv. 20" W-Valley	BK, TB	26 ga	10'	Order by the pc.
GWV2624 - -	Galv. 24" W-Valley	BK, TB	26 ga	10'	100
GWVA20 - -	Galv. 20" "A" W-Valley	BK, BR, TB	30 ga	10'	Order by the pc.
GWVB20 - -	Galv. 20" "B" W-Valley	BK, BR, TB	30 ga	10'	Order by the pc.
GWVA24 - -	Galv. 24" "A" W-Valley	BK, BR, TB	30 ga	10'	Order by the pc.
CWV24	Copper 24" W-Valley	Copper	16 oz	10'	10

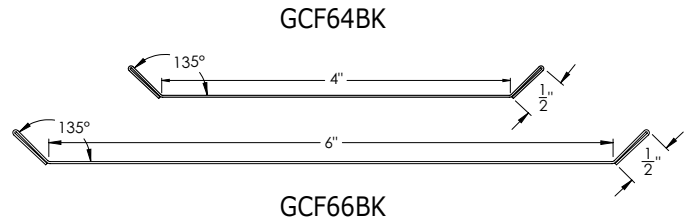
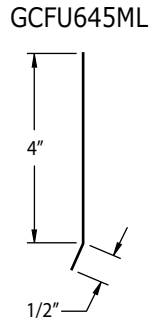
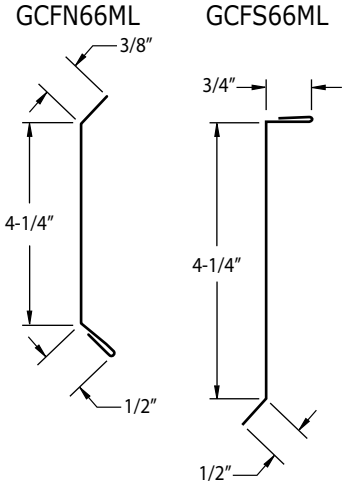


Edge Metal Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	BROWN	BR	TERRA BRONZE	TB

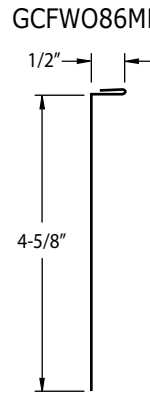
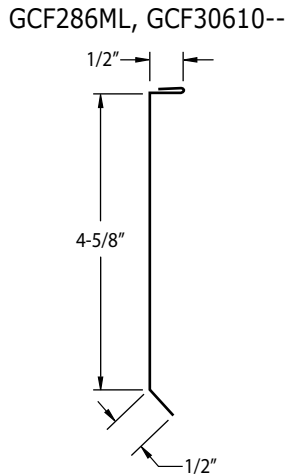
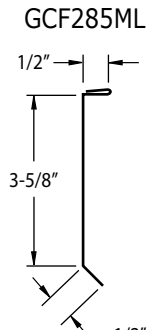
Counter Flashing

Part #	Description	Colors	Nom. Gauge Thickness	Piece Length	Pieces/ Box
GCFN66ML	Galv. 6" Nail-On Counter Flashing	Mill	26 ga	10'	Order by the pc.
GCF66ML	Galv. 6" Saw-Joint Counter Flashing	Mill	26 ga	10'	Order by the pc.
GCFU645ML	Galv. 4-1/2" Unit Counter Flashing	Mill	26 ga	10'	Order by the pc.
GCF64BK	Galvanized 4" Counter Flashing	BK	26 ga	10'	10
GCF66BK	Galvanized 6" Counter Flashing	BK	26 ga	10'	10



Counter Flashing Reverse Reglet

Part #	Description	Colors	Nom. Gauge Thickness	Piece Length	Pieces/ Box
GCF285ML	Galv. 5" Counter Flashing	Mill	28 ga	10'	Order by the pc.
GCF286ML	Galv. 6" Counter Flashing	Mill	28 ga	10'	Order by the pc.
GCF30610 --	Galv. 6" Counter Flashing	BK, BR, TB, WH	30 ga	10'	Order by the pc.
GCFW086ML	Galv. 6" Counter Flashing w/o Kick-Out	Mill	28 ga	10'	Order by the pc.



Edge Metal Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	TERRA BRONZE	TB		
BROWN	BR				



AMERICAN CONSTRUCTION METALS

ALUMINUM LIMITED LIFETIME WARRANTY

EDGE METAL PRODUCTS

American Construction Metals (ACM), manufactures Aluminum Edge Metal Products in accordance with high standards and tight quality controls. Products covered in this warranty include Drip Edge, W-Valleys, and other Roof Flashings. The aluminum products will not burn, support combustion, split, or crack due to cold weather.



**LIMITED
LIFETIME
WARRANTY**

BUY ACM PRODUCTS WITH CONFIDENCE KNOWING THAT:

- ACM Aluminum Edge Metal products carry a Limited Lifetime Warranty.
- Material and Labor is covered.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

ACM warrants to the owner of the property at the time the products were installed, that the products were free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear. Products must be installed according to local building codes and industry specifications. This warranty excludes any areas of the material that are within 3/4" of any edge that has been cut subsequent to the application of the paint to the substrate. This warranty is limited to the terms and conditions, exclusions, limitations, requirements, and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If the property is not individually owned (e.g. corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government, or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty is limited to the original owner. Coverage will be 100% for ten years after the installation and prorated after that period. See Warranty Coverage Schedule section for details of prorated coverage.

WHAT WILL ACM DO?

Property owner must notify the ACM Warranty Department in accordance with the notice requirements outlined below to validate the complaint. In the event the manufacturer is denied access for an inspection, this warranty is null and void. Upon the notification and validation, ACM will undertake the following: ACM will repair, repaint, replace, or refund the purchase price of the defective portion of ACM product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. ACM's obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. ACM will not pay or be responsible for any costs associated with or related to anything else affixed to the material or building's roof, including but not limited to solar panels, television antennas, moisture sensors, etc.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. ACM will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- Uninstalled product that is stored in situations where standing water is covering the surface for a prolonged period of time.
- Faulty or improper installation, including "oil canning", waving, buckling, or other distortions. Flat roof or commercial applications require minimum of .050" aluminum material.
- Installation of ACM product in direct contact with dissimilar materials, salt spray, and cedar shake roofing.
- Cracking or crazing of the product's paint surface due to field forming of products in cold temperatures; or material that has bends less than 2T for a sheet thickness of 0.0299" and thinner and bends less than 4T for a sheet thickness of 0.0300" and thicker.
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining. Exposure to the elements may cause these changes over time. The degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which ACM has no control.
- Accidental damage.
- Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire.
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- Issues stemming from ice damming and the common remedies including the use of ice rakes, salt or deicing chemicals, and high pressure steam spraying.
- Harmful chemicals including cleaning compounds, herbicides, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within a mile of the seacoast and other bodies of saltwater.
- Misuse or abuse. Use of high pressure sprayer will void warranty.
- Vandalism.
- Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original property owners to provide reasonable and necessary maintenance of the products.
- Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources.
- Products that have been painted, reinstalled, or whose surface has been altered in any manner will void the warranty.
- Any other causes beyond the reasonable control of ACM.

Continued on next page →

ACM Customer Service

MW / NE - 877-279-5096

SE - 800-749-4067

SW - 800-357-7523

W - 877-213-5962

(Complete Aluminum Warranty available upon request)



STEEL LIMITED LIFETIME WARRANTY EDGE METAL PRODUCTS

American Construction Metals (ACM), manufactures Steel Edge Metal Products in accordance with high standards and tight quality controls. Products covered in this warranty include Drip Edge, W-Valleys, and other Roof Flashings. The steel products will not burn, support combustion, split, or crack due to cold weather.



BUY ACM PRODUCTS WITH CONFIDENCE KNOWING THAT:

- ACM steel edge metal products carry a Limited Lifetime Warranty.
- Material and labor is covered.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

ACM warrants to the owner of the property at the time the products were installed, that the products were free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear. Products must be installed according to local building codes and industry specifications. This warranty excludes any areas of the material that are within 3/4" of any edge that has been cut subsequent to the application of the paint to the substrate. This warranty is limited to the terms and conditions, exclusions, limitations, requirements, and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If the property is not individually owned (e.g. corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government, or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty is limited to the original owner. Coverage will be 100% for ten years after the installation and prorated after that period. See Warranty Coverage Schedule section for details of prorated coverage.

WHAT WILL ACM DO?

Property owner must notify the ACM Warranty Department in accordance with the notice requirements outlined below to validate the complaint. In the event the manufacturer is denied access for an inspection, this warranty is null and void. Upon the notification and validation, ACM will undertake the following: ACM will repair, repaint, replace, or refund the purchase price of the defective portion of ACM product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. ACM's obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. ACM will not pay or be responsible for any costs associated with anything else affixed to the ACM product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. ACM will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- Uninstalled product that is stored in situations where standing water is covering the surface for a prolonged period of time.
- Faulty or improper installation, including "oil canning" waving, buckling, or other distortions. Flat roof applications require minimum of 24 ga. steel material.
- Installation of ACM product in direct contact with dissimilar materials, salt spray, and cedar shake roofing. Cracking or crazing of the product's paint surface due to field forming of products in cold temperatures; or material that has bends less than 2T for a sheet thickness of 0.0299" and thinner and bends less than 4T for a sheet thickness of 0.0300" and thicker.
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining. Exposure to the elements may cause these changes over time. The degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which ACM has no control.
- Accidental damage.
- Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire.
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- Issues stemming from ice damming and the common remedies including the use of ice rakes, salt or deicing chemicals, and high pressure steam spraying.
- Harmful chemicals including cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within a mile of a seacoast or other bodies of saltwater.
- Misuse or abuse. Use of high pressure sprayers voids warranty.
- Vandalism.
- Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original property owners to provide reasonable and necessary maintenance of the products.
- Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources. Products that have been painted, reinstalled, or whose surface has been altered in any manner will void the warranty.
- Any other causes beyond the reasonable control of ACM.

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ACM Customer Service

MW / NE - 877-279-5096

SE - 800-749-4067

SW - 800-357-7523

W - 877-213-5962

(Complete Steel Warranty available upon request)



NOTES:

EDGE METALS



**ACM is a “one stop shop”
manufacturing system for all
your exterior metal products.**

ACM manufactures rainware, edge metals, trim coil, soffit and fascia, and siding accessories. We are constantly upgrading our plants and machinery to improve quality, add additional profiles, and create new innovative products.

**Aluminum is made with majority of
post consumer waste.**

Aluminum and steel are recyclable; aluminum even more so. Did you know that aluminum can be recycled over and over again? Seventy-five percent of all aluminum ever smelted is still being recycled.

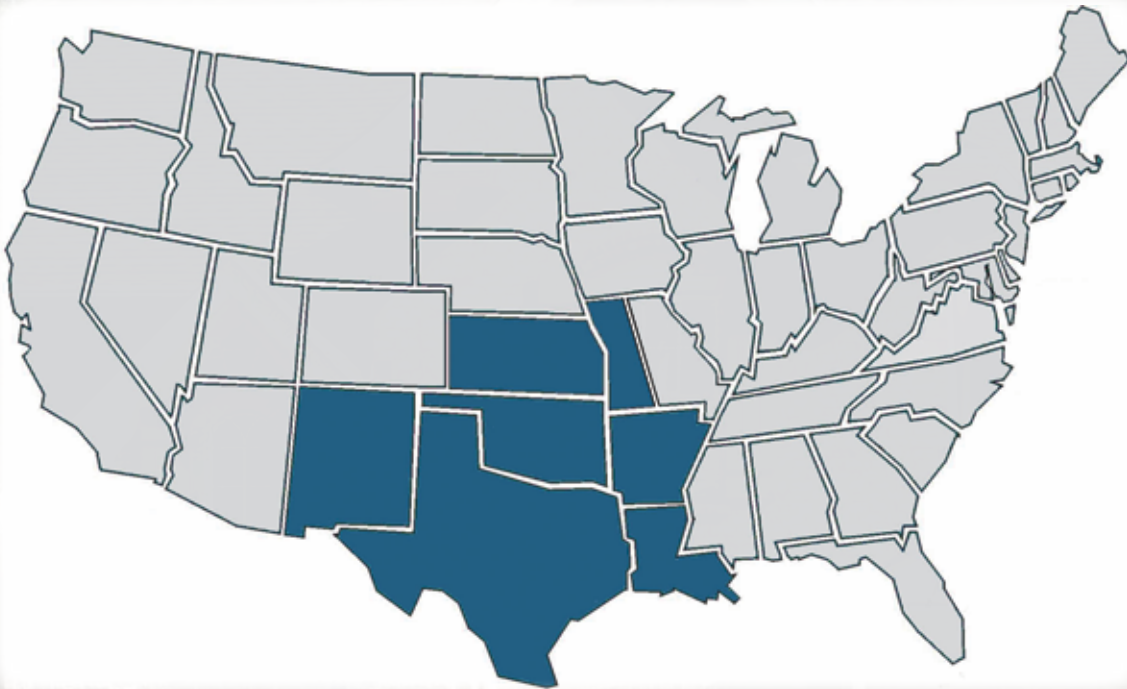
We keep Green Circle Certificates on hand for your access proving that 75% more of our raw material comes from recycled consumer waste. You may use this information to advertise that you are a “Green” company and as back-up documentation for government projects.

For Customer Service: 800-357-7523



EDGE METALS

Houston Coverage Region



Ph 800-357-7523 • Fax 713-466-5404
www.acm-metals.com